## ZENITH TYPICAL MANUFACTURING, DELIVERY & INSTALLATION FLOW CHART

Critical ander-received from contemed from Contement by Product and extension of program from Authority Product than controlled to the Product than control	PHASE 1		PHASE 2		PHASE 3		PHASE 4	
The first feveral feveral from subject politics and access confined by project town credibilities by confined from the configuration of project town credibilities by confined from the configuration of project town credibilities by confined from the configuration of project town credibilities by confined from the configuration of project town credibilities and the configuration of the co	ORDER		DESIGN	MANUFACTURE	DELIVERY		INSTALLATION	POST
Trace more at designated for the content of the con	Official order received from customer by National Account Manager (NAM)	Enterprise Resource Program	Shop drawings approved		Packaging checked	for readiness and access	from stillages/pallets, Zenith site foreman sets out as per	
Client receives arcter confirmation.  Protoppe details confirmed  Differential product code into 1809  Protoppe details confirmed  Differential product receive into 1809  Differential product code into 1809  Differential product receive into 1809	Project team established by Zenith NAM.			materials from relevant	collection Truck arrives at designated loading zone and unloaded	need to be add Product unwrapped,	Document any issues that need to be addressed	
Prototype details confirmed (if required)  Orders placed to suppliers  Orders placed to suppliers  Delivery adelected to suppliers  Project manager signs off on specification sheet  Delivery and installation program ethibities of specification sheet  Program scheduling in accordance with project delivery docterts with project delivery docterts with project delivery docterts with project delivery docterts with project delivery with scheduling in accordance with project delivery depositions of the specification of the specifica					Arranged on stillages/pallets	Arranged on stillages/pallets  Product checked against	pallet and returned to factory for reuse  Accessories are left in stillage until final stage to avoid cluttering the floor	Confirm 3 month post
Order placed to suppliers  Delivery and installation program established  Delivery and installation program  Delivery and installation program established  Delivery and installation program established  Delivery and installation program  Delivery and installation program established  Delivery and installation program established  Delivery deckets  Scanned and sent to receiving  Office  Deact power bladd-pole (cartion established, ceiling oppose)  Deact power bladd-pole (cartion or via goods lift or other access  Deact power bladd-pole (cartion established, ceiling oppose)  Deac			entering product codes into			unloading.		
Delivery and installation program established Internal hand over to project team  Factory issued with Manufacturing documents  Factory issued with Manufactu		Orders placed to suppliers		extrusions sent to	Product loaded on to truck with forklift  Signed delivery dockets scanned and sent to receiving office  and returned to factory, reordered and signed off  Product loaded to floor via goods lift or other access	locations established, ceiling capping fixed and power		
Internal hand over to project team  Factory issued with Manufacturing documents  Products assembled in accordance with bechnical drawings and protective wrapping applied  Project labels placed on finished goods  Project labels placed on finished goods  Goods sent to dispatch for delivery  Worktops and joinery items installed  Worktops and joinery items installed  Worktops and joinery items installed  Services cabling 'roughed-in' and terminated depending service location outlets.  Worktops and joinery items installed  Worktops and joinery items installed  Worktops and joinery items installed			accordance with project delivery program  Factory issued with				Base structure including desk frames, spine screens and services ducts installed  Services cabling "roughed-in" and terminated depending	
SUPPORT ACTIVITIES  Goods sent to dispatch for delivery  ORGANISATIONAL INFRASTRUCTURE  PROCUREMENT / PURCHASING / INVENTORY CONTROL  R & D / DESIGN / TECHNOLOGY  Timing / Scheduling				accordance with technical drawings and protective wrapping applied  Project labels placed on				
ORGANISATIONAL INFRASTRUCTURE  PROCUREMENT / PURCHASING / INVENTORY CONTROL  Warranty  R & D / DESIGN / TECHNOLOGY  Timing / Scheduling	SUPPORT ACTIVITIES			Goods sent to dispatch for				
R & D / DESIGN / TECHNOLOGY  Timing / Scheduling	ORGANISATIONAL INFRASTRUC	CTURE		Prototype				
R & D / DESIGN / TECHNOLOGY  Timing / Scheduling	PROCUREMENT / PURCHASING			Warranty				
HUMAN RESOURCE MANAGEMENT	R & D / DESIGN / TECHNOLOGY			Timing / Scheduling				
	HUMAN RESOURCE MANAGEM	1ENT						