## **ZENITH**

Life Cycle Map – Equipment and Materials

Raw Material	Production/Installation/ Manufacture/ Service	Sales and Distribution	Use	End of Life
<ul> <li>Land degradation</li> <li>&amp; habitat</li> <li>destruction</li> <li>Resource</li> <li>depletion</li> </ul>	<ul> <li>Production of equipment &amp; Materials and energy use;</li> <li>GHG emission from factory during manufacture;</li> <li>Use of equipment &amp; materials;</li> </ul>	<ul> <li>Energy use in transport and storage;</li> <li>GHG from transport;</li> <li>Use of packaging;</li> </ul>	<ul> <li>Fuel – energy use while carrying out operations and using various equipment and Materials;</li> <li>Transport to and from site;</li> <li>Storage of equipment;</li> </ul>	<ul> <li>Re-sale to other operators of equipment &amp; materials;</li> <li>Scrap / recycle /reuse equipment &amp; materials.</li> </ul>

X – not able to control

X – able to control

**Mitigating Strategies** 

Impact	Strategy	Further work needed
Production of equipment & materials and energy use	Purchase of equipment & materials from sustainably sourced materials	Criteria to be developed and implemented within the purchasing procedure
Fuel – energy use while operating equipment	Purchase plant, equipment & materials with high energy ratings as they consume less fuel	
Transport to and from site;	Purchase locally Plan transportation of a number of equipment & materials to site at the same time	
Routine Maintenance	All plant and equipment to be serviced / maintained in accordance with manufacturers specifications	
Use of equipment and materials during operation	Select equipment and materials that have a lower environmental impact	Develop a list of equipment and materials with lower environmental impact
Storage of equipment and materials;	Equipment and materials stored under cover where possible to avoid weather damage.	
Re-sale to other operators	Select equipment and materials with long life. Only replace when necessary.	
Scrap yard/recycle	Send equipment and materials to recycle yard or re-use.	

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